Sanitized Copy Approved for Release 2010/06/23 : CIA-RDP80T00246A045800390001-1 INFORMATION REPORT East Gormany COUNTRY DATE DISTR. 9 December Production and Organization of 25X1 SUBJECT NO. OF PAGES VEB Rafens, Radeberg; PLACE NO. OF ENCLS. ACQUIRED DATE OF SUPPLEMENT TO illio. REPORT NO.

1. During World War I, greades were manufactured at the plant.
After having been shut down for several years, the
Niedersedlits Sachsenwerk Lought the compound and started
the manufacture of switching equipment and, after 1935, of
radio sets. After 1935, part of the plant was used for
billeting troops. During World War II, the plant engaged in
the manufacture of telecommunication equipment for the German
Armed Forces. In 1945, the firm of Lorenz transferred some of
its departments from Falkenstein to the plant. Subsequently
the installations were dismantled by the Soviets. After
incorporation into SAG Kabel (SAG Apparatus

the production of microwave sets was started according to Lorenz models and using the large stocks of available material. Materials in short supply supplied by the Soviets. The production included mainly RVG 902, 903, 904 and 905 sets which were sent with complete sets of blueprints as reparation deliveries to the USSR, The Soviets were particularly interested in mobile decimeter link lines. Some 500 vehicles mounting RVG 902 and 903 were delivered prior to 1953. The USSR had supplied ZIS chassis for this purpose. In 1953, the Leningrad T-2 television set was taken up as a new production line and the sets produced were dispatched as reparation deliveries to the USSR until 1955. By the time the plant was made a people's-owned enterprise the Soviets seemed no longer interested in decimeter equipment. Consequently, the production slumped and L//sc)

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layoffs were being considered, but such a measure was bypassed by the boost in the production of television sets and motors.

2. The introduction of the direct distance dialing system created a big demand for multi-channel trunk lines connecting the individual telephone centers and, since it was impossible to lay the required cables without delay, multi-channel directive radio stations had to be set up. The RVG 902, 903, 904 and 905 apparatus had become outmoded and the development department concentrated all efforts on a multi-channel telephone equipment. In 1958, the RVG 934 set designed for 24 telephone channels with pulse modulator and not requiring additional carrier frequency was to be ready for the sero-series. The next design was to be a 120-channel superatum white was scheduled for completion within a year and a nair. Parallel to this, efforts were being made to develop a set suitable for either 600 telephone channels television signal Progress was greatly hampered by the lack of indispensable modern measuring instruments which was caused by inadequate funds ——lack of imports. Finds avisward improvisation was, therefore, necessary. Modern directive radio link lines of high channel numbers can no longer use the 15-cr frequency but have to go on 7.5-cm frequency, but the measuring technique for these new frequencies had as yet not been developed Fernandewesen ha designed a complete array of related measuring instruments, as not ready to deliver such an array 1n 1958. Therefore, the development of the decime er part of the new equipment had to be routioned.

3. The television plant had a plan target of 80,000 television sets in 1957. In October 1957, an additional 12,000 sets were ordered by HV RFT (Radio and Telecommunications) 25X1 Main Administration). A total of 95,000 television sets were produced in 1957, Of these, 3,000 were exported to Polanu, 2,000 to and 1,000 to Czechoslovakia. The 1953 plan 2,000 25X1 envisaged a total output of 100,000 television sets. In 1958, the Stassfurt VEB Stern-Radio and the Weissensee Stern-Radio works were to go into television production). The plant's business functionaries (management collective) greatly pushed the anufacture of television sets in view of the fact that these items constitute the major part of the production volume and bolster the plan fulfilment. Difficulties were encountared in the supply of components, particularly of magnetic ceramic parts by the Hermadorf Ceramic Works, and of radio tuber by the Berlin Wers fuer Fernaeldewesen, Also the components delivered were frequently not up to specification and caused breakdowns in the production process. By increased deliveries during the 1957 43% quarter, the plan arrears were climinated. Picture delivered by the Prague firm of Valvo, and by a British firm, In 1958, the production of picture tubes was to be taken up by the Berlin Werk fuer Fernmeldowesen, Under the 1957 plan some 100,000 eastmarks were made available for investment in the television

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industry. The turnover amounted to some 95 million's worth,

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4. Due to the manifold types turned out by the apparatus industry it is very difficult to give accurate figures regarding type and number of items produced. The following figures were reported as also continued the apparatus plant as of late December 1957:

Туре	Number of items	Value (per item or link line)
RVG 903 D+E RVG 904 RVG 905 RVG 908	34 ) 50% 15 link lines) for 4-6 link lines) export 2 link lines?	about 24,000 DME about 80,000 DME
RVG 955 RVG 951 (for tropical climates)	2 link lines?	
STV 403 STV 43: STV 432	19 link lines 6 28 13	about 100,000 DHE
TF 941 TF 941.3000 WWT 42 A WWH 41 A	2 4 4 2	about 90,000 DME about 20,000 DME about 120,000 DME
LUS 523 FE 853 BG 255	20 1	about 120,000 DE about 6.8,000 DME about 15,000 DME about 3,000 DME
ENS 262 KIM 602 UNL 131 DML 112	38 1 10 40	about 6-8,900 DME about 1,500 DME about 7,500 DME about 2,000 DME

Nine RVG 951 link lines were exported to China, and one to

The remaining link lines were produced due to faulty
orders made by the DIA Commercial Decartment.

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The storage charges [4% of the price of 100,000 Max) were charged to DIA.

RVG 908 and 955 (television relay equipment) were shilly developed and went into manufacture in rau-1957. Two link lines of correspond were slated for delivery in 1957. Due to arrears in the deliveries by the component industry, the completion of these link lines was postponed to the first and second quarter of 1958. Another 12 link lines were slated for delivery to the

channel) for use by the HVA. This work was carried out by a 25X1 special division under special security measures. It may be assumed that the development of a mobile UVF RVG link line to be mounted on special chassis was involved. By the end of the third quarter of 1957, the production plan was fulfilled 54,5%, leaving nearly 50% to be fulfilled during the last quarter. Materials and components being available in adequate quantities, contests were organized to speed up production and in this way all export orders could be filled and the plan was fulfilled at the end of the

All entirities not directly related to the realization of the 1957 rise were succeeded during the last months of the year. Since no new designs had been developed by the works in 1957, investment funds of 1945 30,000 eastmarks were made available. The 1957 turnover amounted to some 13 million eastmarks. In the appearance plant (Persetefabria).

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- 5. The motor plant engaged in the fabrication of motors ranging from 0.25 to 10 kW for service in the machine tool industry. The 1957 plan figure was fixed at 100,000 items, 50% of which were to be exported. This figure was not reached due to repair work in the pressure casting department and deliveries of natural of poor quality by the Hennigsdorf steel works. In terms of value, however, the plan rigures were fulfilled, since the arrears were balanced by shifting the production higher output of larger and high-priced voters. In favor of an expansion of the television plant, the motor plant will be detached from HV RFT and be integrated into VEM Berlin, It was not disclosed at what date this move is to become effective.
- 6. The machine park available consisted partly of non-dismantled machines, and partly of reconditioned machines removed from other plants. Between 1946 and 1957, some 10% of the machinery was replaced by modern equipment, particularly we the punching, instant; and milling departments. The machinery and skilled labor available puts the works in condition to fulfill its production plan by 100%.

## 7. List of personnels

Plant manager Technical manager

Commercial manager
Labor manager
Head of development department
Head of television department
Head of telecommunication department
Production manager
Head of material testing laboratory
Head of production main department
Head of technological department
Head of engineer design office

Lamport at presumably one Vichweger

Zimmermann
Piduch
Viehweger
Schustze
Falk
Vettrich
Pens
Buerger
Commar
Knaack

The first four of the above list are numbers of the plant casesgeness collective. The plant manager, the technical manager and the chief accountant are state employed. There is definite differentiation between the economic functionaries and the labor force. Henders of the management collective are not selected according to professional qualification but on the grounds of political loyalty. They exercise no decisive or responsible functions. Decisions are taken by the so-called Leistungskollektiv (performance collective) which acts according to decisions taken by the majority. Qualified workers in subordinate positions ensure their being carried out. A special collective, subordinated to the general manager, takes the decisions on technical issues.

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8. Abbreviations used for designation of the individual departments:

Plant manager В Chief accountant T Technical manager X Commercial manager A Labor manager quality control department G P Planning department BfE/Pat. Office of inventions and patents TA Main mechanical department (divided into workshops) Tak Machine designing department TAMA Repair department TAsch Blacksmith shop (repairs) TAbb Construction department TAe Electrical department TAti Woodworking shop TARR Saddler's shop TAek Power department/Boiler house TCH Material testing laboratory TE Main development department TKK Engineering department TF Main production department TFT Television department TFG Telecommunication department TIM Motor department TIV Prefabrication department TFD Dispatcher department TFP Froduction planning department TFL Production control department TFK Coordinating department TFCH Surface finish department TFThm Hain assembly department TFTp Testing field TFTe Assembly department TFGm Mounting department TFGp Testing field TIMU Motor winding department TFMm Motor assembly department TFMg Pressure casting department Thip Testing field TFVsts Punching department TFVdr lathe department TFVbf Drilling and milling department TFVsch Blacksmith shop TFVch Refining department TV Technological department TVD Engineering department TVW Machine tool department TVO Operative technology department TVK Precalculation department TVP Planning department TVF Production planning department TVE Testing development department KН Material depot department ME Procurement department KA Sales department KMP Material planning department KI4L Storage yard Δ0 Organization depostment

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## 9. Suppliers:

Hettstedt rolling mill Thale rolling mill Brandenburg steel works Hennigsdorf steel works Leipzig radio works Zittau radio works Koepenick cable works Niederoderwits cable works Adlershof cable works Weissensee VEB Stern-Radio Rochlitz VEB Jtern-Radio Berlin-Treptow VEB electro-equipment works "J.W.Stalin" Gera VEB condenser works Freiberg VkB condenser works VEB Hesche Hermsdorf Berlin telecommunication works Teltow VEB Ossietski works Grossrasschen VEB rectifier works Plauen VEB cable works Bad Liebenstein VEB Lux Tambach VLB pressure casting works Polenz VEB cardboard panels works,

The supplier firms encountered great difficulties in filling their orders due to shorts e of materials and a high reject rate. In particular, the suppliers of components were unable to keep abreast of the needs of the apparatus plants.

10. The Refend works had a labor force of 4,800, including 30% females: 250 white collar employees, 100 engineers, and 120 apprendices The Labor force consisted of 50% skilled and 50% semi-skilled or unskilled workers. About 50% belonged to the 30-year age group, 30% to the 31 to 45-year age group, and some 20% to the group over 45 years of age. A 45-hour labor work was in effect. The punching department and the boiler house worked in three daily shifts. The testing field, the prefabrication department of the television plant, the drilling department, the milling department, and the little department worked in two daily shifts. When two or three smifts were being worked, breaks were made in accordance with the 45-hour week. At the television and motor peant work was being done according to the norms established for contests. Fasta rages were individually settled and supplemented by lor ses Employees' salaries were suggested according to the work performed " Andividual contracts were signed with the technical intelligenists. Mandatory bonuses after plan fulfilment were only for the "teranical intelligentsia". Bomises to manual labor were paid only or ince basis of recommendation. No honuses were given to labor working on sorm contract since their wages were already higher than the regular WEER .

Comment. For structural setup of the Rafena works, see chart

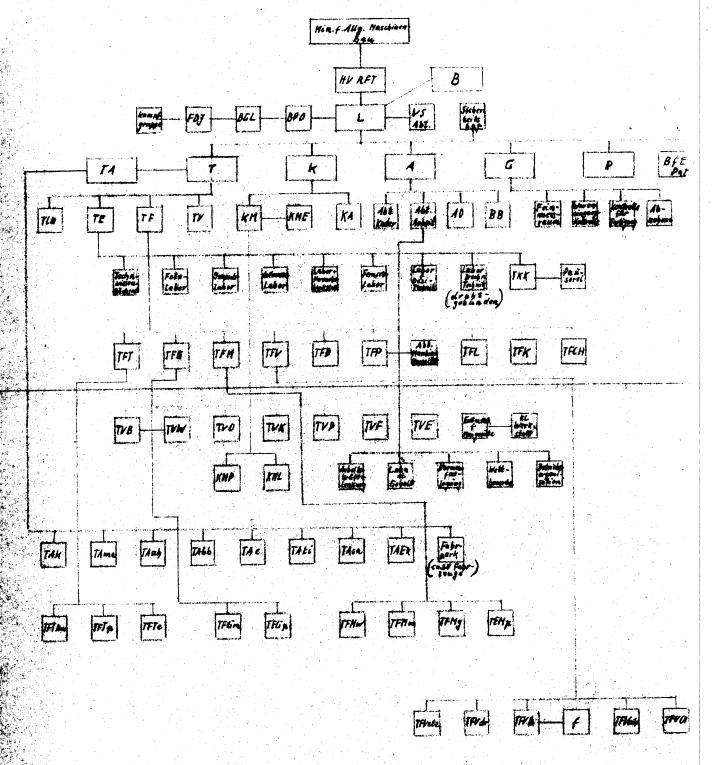
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<sup>\*</sup> Note: Leistungslohnzuschlag

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## Struktur d. VEB Rafena Werke



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